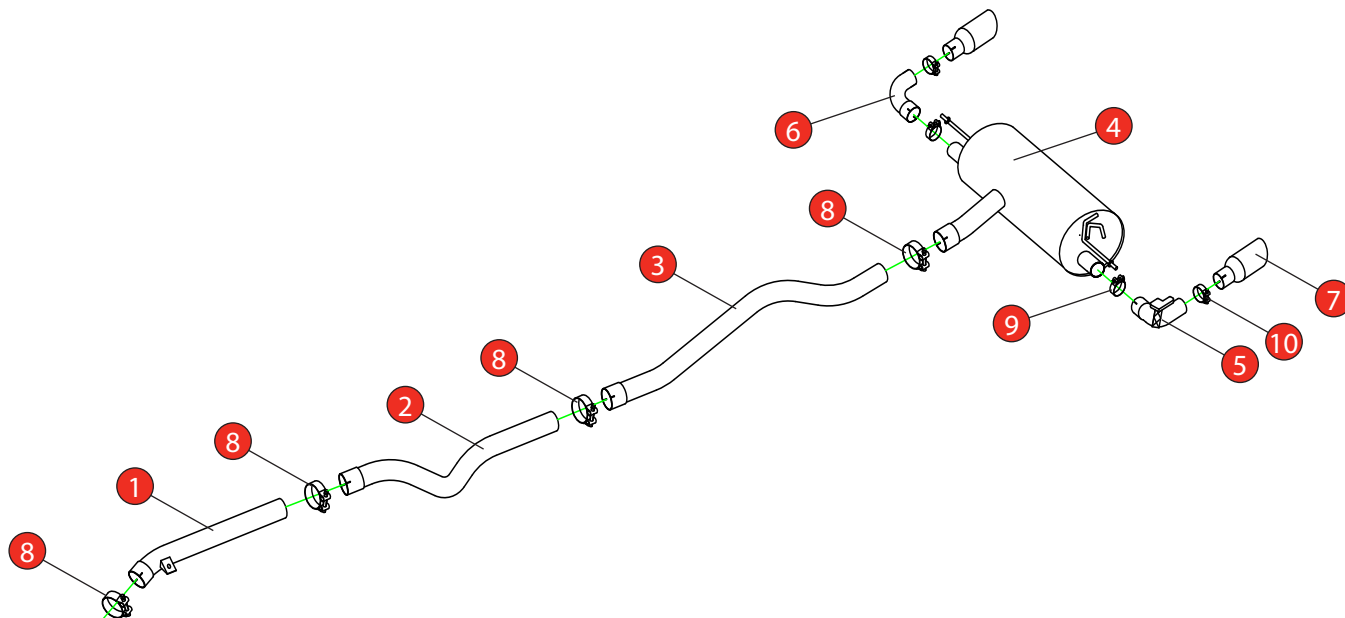


<b>Car</b>	BMW 330i / 440i F30/F31/F32/F33/F36 including xDrive	<b>Part No.</b>	SBMS094
<b>Year</b>	2015-2018	<b>Fit Kits</b>	425FK
<b>Notes</b>	Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page.	<b>Features</b>	Pipe Diameter:- 80mm

Estimated Fitting Time: 2 Hours 20 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	727BM	Front Pipe	1
2	728BM	Centre Pipe	1
3	901BM	Link Pipe	1
4	730BM	Rear Silencer	1
5	903BM	L/H Trim Connecting Pipe With Valve	1
6	904BM	R/H Trim Connecting Pipe	1
7	Z023.10062	Polished Daytona Trim	2
<b>Fit Kit</b>			
8	Z016.10069	79 - 85mm H/D Clamp	4
9	Z016.10070	65mm H/D Clamp	2
10	Z016.10064	63 - 68mm H/D Clamp	2

DATE	11/07/2023
ISSUE	00
AUTHORISED	S Shipley

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

<b>Car</b>	BMW 330i / 440i F30/F31/F32/F33/F36 including xDrive	<b>Part No.</b>	SBMS094
<b>Year</b>	2015-2018	<b>Fit Kits</b>	425FK
<b>Notes</b>	Where not supplied use original fittings. Valve requires O.E motor, See instructions on following page.	<b>Features</b>	Pipe Diameter:- 80mm

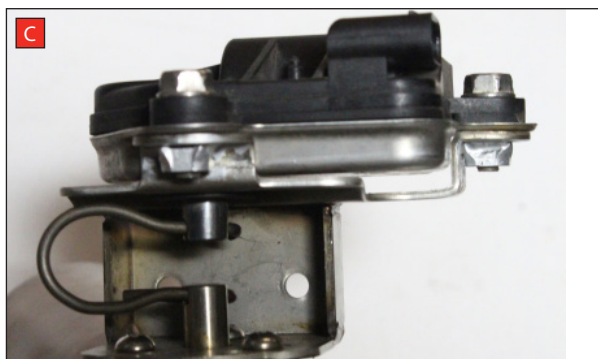
Estimated Fitting Time: 2 Hours 20 Minuets



A) Remove the electronic actuator from the original exhaust.



B) On the scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.



C) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.